

Properties of DuPont™ Nafion® PFSA Membranes

Thickness and Basis Weight Properties¹

Membrane Type	Typical Thickness (micrometer)		Basis Weight (g/m ²)
Nafion® HP Membrane	22		43.5

Physical Properties ²	Typical Values		Test Method
	MD	TD	
Measured at 50% RH, 23 °C			
Tensile Strength, max, MPa	38	41	ASTM D 882
Non-Std Modulus, MPa	391	555	ASTM D 882
Elongation to Break, %	182	89	ASTM D 882

Other Properties	Typical Values		Test Method
Conductivity ³ , mS/cm			DuPont NAE305
- In-Plane	>72.0		
- Through-Plane	>50.5		
Hydrogen Crossover ⁴ , (ml/min·cm ²)	<0.015		DuPont

Hydrolytic Properties	Typical Values		Test Method
Water content, % water ⁵	5.0 ± 3.0%		ASTM D 570
Water uptake, % water ⁶	50.0 ± 5.0%		ASTM D 570
Linear expansion, % increase			
from 50% RH, 23 °C to water soaked, 23 °C	1% (MD), 5% (TD)		DuPont
from 50% RH, 23 °C to water soaked, 100 °C	3% (MD), 11% (TD)		DuPont